

→ INSTRUCTIONS FOR TRANSPORTATION

→ HANDLING, STORAGE AND LAYING OF CABLE
DRUMS

→ The cables, whether they are armoured or unarmoured, are Manufactured with some high quality materials allowing long storage handling, transportation and unreeling subject to the following Recommendations.

1 TRANSPORTATION, HANDLING AND STORAGE OF THE DRUMS

1.1 Storage

→ Cables can be stored, in usual, on site temperature limits: -15°C to + 60°C The cables drums must be appropriately wedged and stored in a vertical position (never laid on flange) on a flat, dry and solid ground and in a covered place (applicable only for export project). They must be protected to avoid any mechanical risk and exterior shocks

→ The original wooden lags have to be kept until the cable unreeling to ensure a good protection of the cable. The both ends of the cable (inner end and outer end) have to be watertight in order to avoid penetration of water or humidity inside the cable. Thermo retractable polyethylene caps must be installed on the both ends.

1.2 Transportation and handling

→ The wooden drums must be always carried vertically. They must be fixed and properly chocked with care on the vehicle, on the wagon and on the ship, in order to avoid any exterior chocks.

→ The unloading and the different handling will be done carefully with lifting equipment.

→ In case of handling with a crane, an axle is used in crossing the drum centre, lifted from both ends by two slings. It must have a length equal, at least, to the width of the drum. It is prohibited to put the slings on the lags,

→ In case of handling with a fork lift truck, the drum is put vertically with care on the forks,

→ Never let a drum fall during all kind of unloading and do not place any weight on the drums.

→ When the cables drums are arriving on site, they must be checked especially. The good order of the lagging and of the end caps of the cables (a breaking of a wooden lag could tear the outer sheath of the cable).

1.3 Rolling direction

→ If a drum has to be rolled, for transportation, it must be rolled "only" in the direction indicated by an arrow pointed on the flange of the drum: "do not roll the drum in the opposite direction of the arrow of the drum".

2. LAYING OF THE CABLES

2.1 Laying temperature

→ The cables can be pulled with a minimum outer temperature of: - 5°C, but with a slow and regular speed (about 20 m/min) without shock. It is always necessary, before unreeling, to store the cables for at least 24 hours in a warmed room (about + 10°C).

2.2 Bending radius

→ During the unreeling, the bending radius shall be, at least, "twice the static bending radius (as specified in our technical datasheets)"

2.3 Pulling strength

→ The pulling strengths exerted directly on the copper or aluminium cores of the cables should not exceed the values:

- 5 N/mm² cross section for copper conductors
- 3 N/mm² cross section for aluminium conductors.

→ The pulling must be regular without shock and continuously checked by a dynamometer (especially in case of using a winch).











2.4 Cables unreeling

→ The drum shall be settled on jacks by using a spindle through the central hole of the drum. The Unreeling speed shall be monitored at any moment

The cables must be unreeled "only in the opposite direction of the one indicated by an arrow "painted on the flange of the drum ("do not un-reel the cable in the same direction of the arrow"). While unreeling, the cables shall not be twisted, waved or buckled.

ANNEXURE -I

STORAGE HANDLING AND LAYING PROCESS

<i>Correct Method</i>	<i>Correct Method</i>	<i>Correct Method</i>	<i>Correct Method</i>	<i>Correct Method</i>
				
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